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1. PRODUCT AND COMPANY IDENTIFICATION

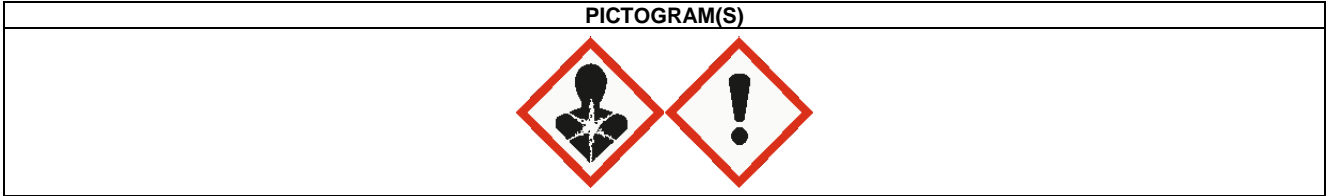
Product name:	LOCTITE 577 TTL 50ML US	IDH number:	2068749
Product type/use:	Adhesive	Item number:	2068749
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	2



Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Tetramethylene dimethacrylate	2082-81-7	10 - 30
Oleic acid 5.5EO	9004-96-0	10 - 30

Methacrylic acid, monoester with 1,2-propanediol, polymer with 4,4'-methylenediphenyl diisocyanate	190208-19-6	10 - 30
Polyglycol dimethacrylate	109-16-0	5 - 10
Ethene, tetrafluoro-, homopolymer	9002-84-0	1 - 5
Ethene, homopolymer	9002-88-4	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Propane-1,2-diol	57-55-6	0.1 - 1
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1
Cumene hydroperoxide	80-15-9	0.1 - 1
maleic acid	110-16-7	0.1 - 1
Polypropylene glycol monomethacrylate	39420-45-6	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Irritating organic vapours. Acids. Ketones. Aldehydes. Alcohols. Fluorine. Toxic fluorine compounds.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.
Storage:	For safe storage, store between 8 °C (46.4 °F) and 21 °C (69.8 °F)

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Tetramethylene dimethacrylate	None	None	None	None
Oleic acid 5.5EO	None	None	None	None
Methacrylic acid, monoester with 1,2-propanediol, polymer with 4,4'-methylenediphenyl diisocyanate	None	None	None	None
Polyglycol dimethacrylate	None	None	None	None
Ethene, tetrafluoro-, homopolymer	None	None	None	10 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.
Ethene, homopolymer	10 mg/m3 TWA Inhalable particles. 3 mg/m3 TWA Respirable particles.	15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Propane-1,2-diol	None	None	10 mg/m3 TWA Aerosol.	None
1-Acetyl-2-phenylhydrazine	None	None	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
maleic acid	None	None	None	None
Polypropylene glycol monomethacrylate	None	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available. Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves. Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid, high viscosity
Color:	Yellow
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable, Product is non-polar/aprotic.
Vapor pressure:	< 0.13 mbar (20 °C (68°F))
Boiling point/range:	> 150 °C (> 302°F)no method / method unknown
Melting point/ range:	Not applicable, Product is a liquid
Specific gravity:	1.17
Vapor density:	> 1 20 °C
Flash point:	> 100 °C (> 212°F) no method / method unknown
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 3 % Estimated
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Irritating organic vapours. Acids. Toxic fluorine compounds.
Incompatible materials:	Strong oxidizing agents. Strong reducing agents. Free radical initiators. Inert gases. Oxygen scavengers. Heavy metals. Alkalis. Aldehydes. Amines.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Tetramethylene dimethacrylate	None	Irritant, Allergen
Oleic acid 5.5EO	None	Irritant
Methacrylic acid, monoester with 1,2-propanediol, polymer with 4,4'-methylenediphenyl diisocyanate	None	Irritant, Allergen
Polyglycol dimethacrylate	None	Irritant, Allergen
Ethene, tetrafluoro-, homopolymer	None	No Target Organs
Ethene, homopolymer	None	No Target Organs
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Propane-1,2-diol	Oral LD50 (Rabbit) = 18 g/kg Oral LD50 (Mouse) = 23.9 g/kg Oral LD50 (Rat) = 30 g/kg	Irritant
1-Acetyl-2-phenylhydrazine	Oral LD50 (Mouse) = 270 mg/kg	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity
Cumene hydroperoxide	None	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
maleic acid	Oral LD50 (Mouse) = 2,400 mg/kg Oral LD50 (Rat) = 708 mg/kg Dermal LD50 (Rabbit) = 1,560 mg/kg	Irritant, Kidney
Polypropylene glycol monomethacrylate	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tetramethylene dimethacrylate	No	No	No
Oleic acid 5.5EO	No	No	No
Methacrylic acid, monoester with 1,2-propanediol, polymer with 4,4'-methylenediphenyl diisocyanate	No	No	No
Polyglycol dimethacrylate	No	No	No
Ethene, tetrafluoro-, homopolymer	No	No	No
Ethene, homopolymer	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Propane-1,2-diol	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
Cumene hydroperoxide	No	No	No
maleic acid	No	No	No
Polypropylene glycol monomethacrylate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
DOT Hazardous Substance(s):	alpha,alpha-Dimethylbenzylhydroperoxide

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,9,11,15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 04/06/2023

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